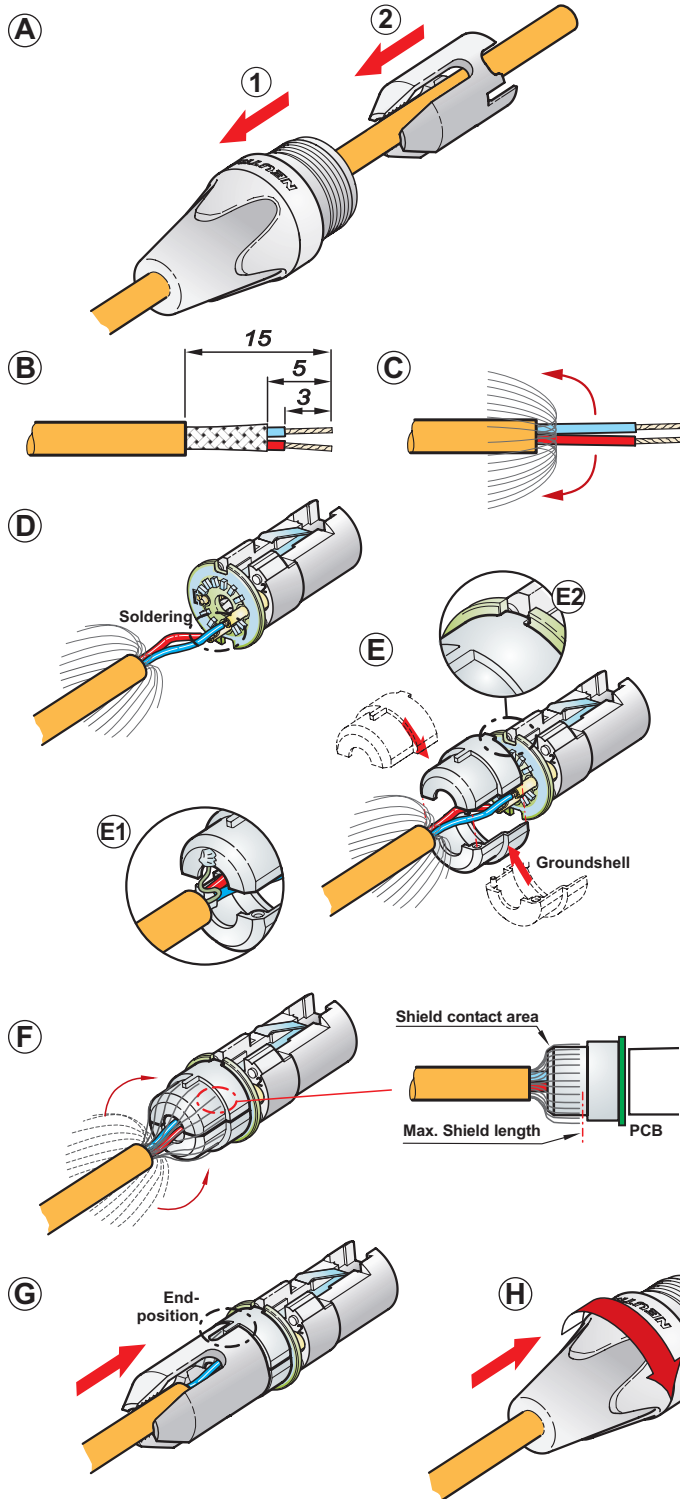


XLR Cable Connector

NC3FXX-EMC & NC3MXX-EMC

Assembly Instructions



(A) 1. Slide the boot onto the cable.
2. Put chuck onto the cable.

(B) Prepare cable as shown.

(C) Fold back the cable-shield as shown.

(D) Insert wires into the terminals and solder them.

(E) Position the ground-shells over the conductors as shown.

*In Case of cable with foil shield only:
Solder drain wire to the ground shell (E1).
Keep drain wire as short as practical, proceed with step (G).*

Pay attention to inserting coding-rib of ground shell (E2), into dedicated recess of pcb.

(F) Lay cable-shield over ground shell.
Distribute wires circumferentially.

(G) Slide chuck over cable-shield and ground shells towards end-position aligning the slots of the chuck to the ribs of the ground shells.

(H) Slide insert into the housing.

Finish the installation by turning the bushing onto the connector.

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