Assembly Instructions

1. Slide the boot onto the cable.
2. Put chuck onto the cable.

B Prepare cable as shown.

C Fold back the cable-shield as shown.

D Insert wires into the terminals and solder them.

E Position the ground-shells over the conductors as shown.
   In Case of cable with foil shield only:
   Solder drain wire to the ground shell (E1).
   Keep drain wire as short as practical, proceed with step (G).
   Pay attention to inserting coding-rib of ground shell (E2), into dedicated recess of pcb.

F Lay cable-shield over ground shell.
   Distribute wires circumferentially.

G Slide chuck over cable-shield and ground shells towards end-position aligning the slots of the chuck to the ribs of the ground shells.

H Slide insert into the housing.

Finish the installation by turning the bushing onto the connector.