ASSEMBLY INSTRUCTION
etherCON | NE8MC-1, Ruggedized RJ 45 Data Connector with X Series bushing

A. Slide the bushing over the cable.

B. Assemble the RJ45 plug on the cable.
   B1. Cut off the release tab of RJ45 plug.

C. Put the chuck onto the cable.

D1. Standard version:
    Position the black & grey adapter onto the connector.

or

D2. Special version:
    Position the white & grey adapter into the port.
Hold the assembly (RJ45 + adapters) in place with the chuck and slide it into the housing.

Pay attention:
The connector latch has to point downwards (opposite direction of RJ45 lettering).

Slide the chuck in the housing (pay attention to the guiding key).

CAUTION:
max. 0.25 mm

Slide the boot to the housing and tighten the bushing (max. torque 3 Nm).