ASSEMBLY INSTRUCTION
etherCON | NE8MC, Ruggedized RJ 45 Data Connector

A Special version: remove the cover

Cut off the release tab of RJ45 plug

Slide the bushing over the connector onto the cable.

Put the chuck onto the cable.

Put the suitable boot on the cable:
- E1: for cable O.D. up to 5 mm (0.2")
- E2: for cable O.D. up to 8 mm (0.3")

Standard version:
Position the black & grey adapter onto the connector.

Special version:
Position the white & grey adapter into the port.

BDA 100
Hold the assembly (RJ45 + adapters) in place with the chuck and slide it into the housing.

**Pay attention:**
The connector latch has to point downwards (opposite direction of RJ45 lettering)

**CAUTION:**

- **max. 0.25 mm**

Slide the bushing and boot to the housing and tighten the bushing (max. torque 3 Nm).

Close the seal of the boot.