**ASSEMBLY INSTRUCTION**

**miniCON® | Cable Connector**

**Standard & Crimp Version**

---

**A.** Put bushing onto the cable.

**B.** Prepare cable as shown.

**C.** Only crimp version:

- Slide crimp ferrule onto the cable.
  - Crimp ferrule, only for cable O.D. 4.5 - 6.0 mm
  - Crimp ferrule + reduction ferrule 1, for cable O.D. 3.3 - 4.4 mm
  - Crimp ferrule + reduction ferrule 2, for cable O.D. 2.5 - 3.2 mm

**D.** Wire contacts:
- Solder standard contacts.
- For crimp contact use our HX-CONTACT crimp tool with the appropriate positioner (see ordering info)

**E.** Snap the contacts into the insert.

**Contact Arrangement:**

- Male
- Female

**F.** Press the distance sleeve / chuck onto the cable.

**G.** Slide insert and chuck into the housing and fasten the bushing.

---

Same procedure for MSC & MMC housing with female or male inserts!