Slide the boot onto the cable.

Prepare cable as shown (twist the screen).

Position a contact in the die and hold the contact by pressing the tool slightly together - DO NOT CRIMP!

Position the wire in the contact & crimp it.

Repeat steps C, D, E for the remaining two contacts.

Push the crimped contacts into the insert until you notice a snap.

**Attention:**
- Align lug to the top!
- Pay attention to correct wiring!

PIN 1 ... Screen
PIN 2 ... Hot, +
PIN 3 ... Cold, -

Put the chuck onto the cable and align it with insert.

**Attention:** Pay attention to the guiding key.

Slide the insert and the chuck into the housing.

Finish the installation by screwing the bushing onto the connector.

Standard crimp according IEC 60352-2 (B crimp). Wire size AWG 22 - 24, 0.22 - 0.34 mm².

**EXTRACTION OF CONTACT**

1. Turn the contact 90°
2. Pull the contact out of the insert
3. Insert new Contact
ASSEMBLY INSTRUCTION
NC3MXX-HA | Crimp XLR Cable Connector

A. Slide the boot onto the cable.
B. Prepare cable as shown (twist the screen).
C. Position a contact in the die and hold the contact by pressing the tool slightly together - DO NOT CRIMP!
D. Position the wire in the contact & crimp it.
E. Push the crimped contacts into the insert until you notice a snap.

Attention:
Align lug to the top!
Pay attention to correct wiring!

PIN 1 ... Screen
PIN 2 ... Hot, +
PIN 3 ... Cold, -

F. Put the chuck onto the cable and align it with insert.

Attention: Pay attention to the guiding key.

G. Slide the insert and the chuck into the housing.
H. Finish the installation by screwing the bushing onto the connector.

Repeat steps C, D, E for the remaining two contacts.

Standard crimp according IEC 60352-2 (B crimp). Wire size AWG 22 - 24, 0.22 - 0.34 mm².

Prepare cable as shown (twist the screen).
Repeat steps C, D, E for the remaining two contacts.

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