**ATTENTION:**
Cable length protruding the panel should give enough space for crimp operation.

**B** Prepare cable as shown (twist the screen).

**C** Position a contact in the die and hold the contact by pressing the tool slightly together - DO NOT CRIMP!

**D** Position the wire in the contact & crimp it.
Repeat steps C, D, E for the remaining two contacts.

**E** Push the crimped contacts into the insert until you notice a snap.

Attention:
Align lug to the top!
Pay attention to correct wiring!

PIN 1 ... Screen
PIN 2 ... Hot, +
PIN 3 ... Cold, -

**F** Position the connector in the panel and fasten it.

Standard crimp according IEC 60352-2 (B crimp).
Wire size AWG 22 - 24, 0.22 - 0.34 mm².

**EXTRACTION OF CONTACT**

1. Turn the contact 90°
2. Pull the contact out of the insert
3. Insert new Contact
**ATTENTION:**
Cable length protruding the panel should give enough space for crimp operation.

**Prepare cable as shown (twist the screen).**

**Position a contact in the die and hold the contact by pressing the tool slightly together - DO NOT CRIMP!**

**Position the wire in the contact & crimp it.**

**Repeat steps C, D, E for the remaining two contacts.**

**Push the crimped contacts into the insert until you notice a snap.**

Attention:
Align lug to the top!
Pay attention to correct wiring!

*PIN 1 ... Screen*
*PIN 2 ... Hot, +*
*PIN 3 ... Cold, -*

**Position the connector in the panel and fasten it.**

*Standard crimp according IEC 60352-2 (B crimp).*
*Wire size AWG 22 - 24, 0.22 - 0.34 mm².*