Slide the boot onto the cable.

Prepare cable as shown. Fold back the shield. If the cable does not offer a drain wire, twist a part of the shield for contact #1 shield wiring.

Slide the crimp strain relief onto the cable jacket to the position as indicated.

Crimp the strain relief by means of HEX crimp dies of width 6.5 mm (size “E” acc. to IEC 60803).

Solder the wire ends to contacts #2 and #3 of insert.

Position the distance sleeve between strain relief and insert.

Align the nose of the crimp strain relief and the recess of the distance sleeve with respect to one of the keyways. Slide the unit into the connector housing.

Finish the installation by turning the bushing onto the connector.

NOTE: To keep the strain relief in the keyway, avoid rotation of the cable during assembly.