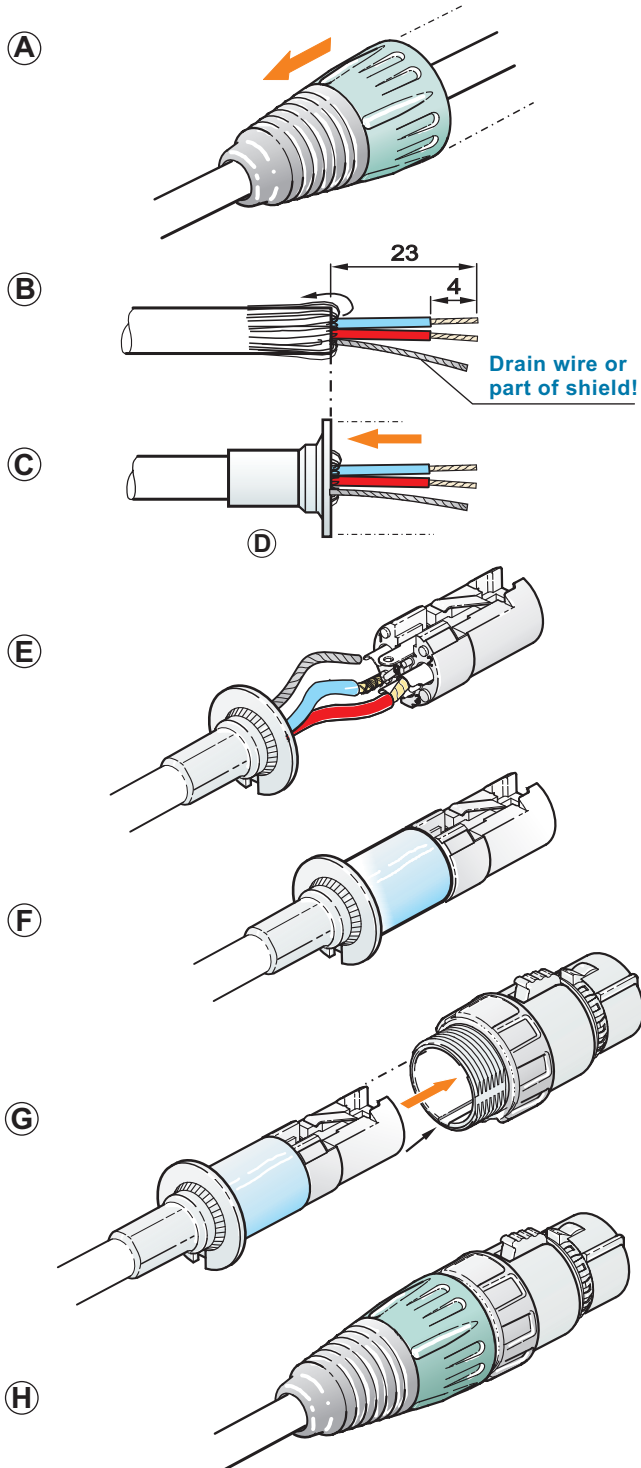




# ASSEMBLY INSTRUCTION

## NC3FXCC | XLR Cable Connector



- A** Slide the boot onto the cable.
- B** Prepare cable as shown. Fold back the shield. If the cable does not offer a drain wire, twist a part of the shield for contact # 1 shield wiring.
- C** Slide the crimp strain relief onto the cable jacket to the position as indicated.
- D** Crimp the strain relief by means of HEX crimp dies of width 6.5 mm (size "E" acc. to IEC 60803).
- E** Solder the wire ends to contacts # 2 and # 3 of insert.
- F** Position the distance sleeve between strain relief and insert.
- G** Align the nose of the crimp strain relief and the recess of the distance sleeve with respect to one of the keyways. Slide the unit into the connector housing.
- H** Finish the installation by turning the bushing onto the connector.

**NOTE:** To keep the strain relief in the keyway, avoid rotation of the cable during assembly.

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