A. Slide the rubber sealing (1) and the boot (2) onto the cable.

B. Prepare cable as shown.

C. Insert wires into the terminals and solder them.

D. Put chuck onto the cable.  
   **Attention:** Pay attention to the guiding key.

E. Slide insert and chuck together into the housing.

F. Turning the bushing onto the connector.

Rubber sealing assembly see on page 2.
**ASSEMBLY INSTRUCTION | NC3FXX-HD / NCMXX-HD**

**ORDER OF ASSEMBLY**

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**ASSEMBLY OF MALE CONNECTOR**

ting the assembly tool onto the female connector over the end of the bout (as shown in picture).

**H** Push the rubber sealing onto the assembly aid. 
**Attention:** Pay attention to the position of the Push (see the picture).

**I** Hold the cable and pull the assembly tool jerkily off the connector (the sealing jacket is pulled in position).

**Finish**

**Repeat the steps**

**G** Push the rubber sealing onto the plug.

**Finish**