A. Slide the boot onto the cable.
B. Prepare cable as shown.
C. Solder the wire ends.
D. Position the chuck onto the cable and align chuck with plugfinger.
   **Attention:**
   If using a cable with O.D. > 5.50 mm [0.216"] break away this part of the chuck.
E. Slide the housing onto the plugfinger with the chuck.
F. Finish the installation by tighten the bushing onto the connector.