A Slide the boot onto the cable.

B Prepare cable as shown.

C Solder the wire ends in the order Sleeve, Ring and Tip.

D Position the chuck onto the cable and align chuck with plugfinger.
   Attention: If using a cable with O.D. > 5.50 mm [0.216"] break off marked part of the chuck.

E Push the cover to the stop position on the shell.

F Finish the installation by tighten the bushing onto the connector.