Slide the boot onto the cable.

Prepare cable as shown.

Solder the wire ends in the order Sleeve and Ring.

Position the chuck onto the cable and align chuck with plugfinger.

Attention:
If using a cable with O.D. > 5.50 mm [0.216"] break off marked part of the chuck.

Push the cover to the stop position on the shell.

Finish the installation by tighten the bushing onto the connector.