



# ASSEMBLY INSTRUCTION

## NC5MX1-TOP-14 | XLR Cable Connector



IP65 RATED AND TOP-APPROVED.



### 1 CABLE & BOOT ASSEMBLY



**A** Cut cable end approx. 45°.



**B** Slide the bushing over the cable.

To ease the boot assembly, apply some cable pulling lubricant to the cable ends.

### 2 ASSEMBLE INSERT AND CONNECTOR

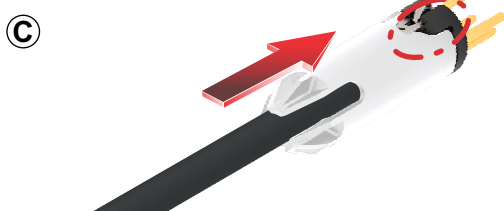
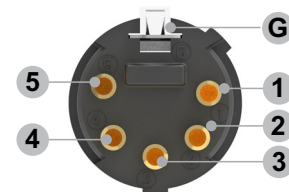
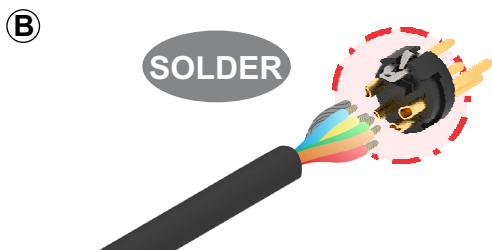
**A** Wire size: max. 1.0 mm<sup>2</sup> / 18 AWG  
Cable O.D.: 8.0 - 10.0 mm [0.32-0.42"]

**A** Prepare cable as shown.



**B** Insert wires into the terminals and solder them.

Wiring: 5 pole

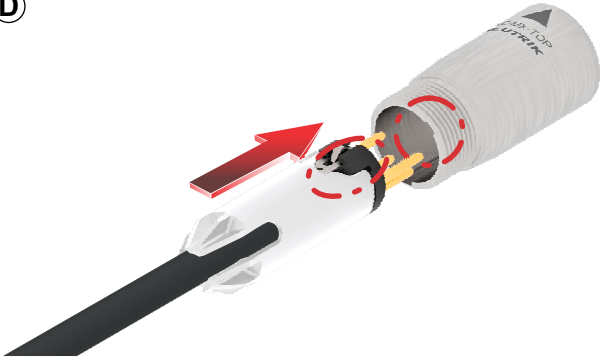


**C** Put chuck onto the cable.

Pay attention to the guiding key.



D



D Slide insert and chuck together into the housing.

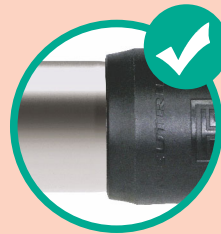
**Important:**  
Align the insert by positioning as shown.

E



E Finish the installation by turning the bushing onto the connector.

**Attention:**  
Screw the bushing to the end of the thread.



FINISHED XLR TOP



FINISHED XLR CONNECTOR



More Information on the website

<https://www.neutrik.com/en/products/audio/xlr>



Draft. Nr.: BDA 690 V1  
Update: 2023-03-27

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[www.neutrik.com](http://www.neutrik.com)

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