Cut cable end approx. 45°.

Slide the bushing over the cable.

To ease the boot assembly apply some cable pulling lubricant to the cable ends.

Position the Insertion Tool onto the cable.

Wet the tip with mounting fluid.
3. ASSEMBLY INSERT AND CONNECTOR

A. Prepare cable as shown.

B. Insert wires into the terminals and SOLDER them.

Wiring: 3 pole 5 pole

1 2 3

G

1 2 3 4 5

C. Put chuck onto the cable.

Attention: Pay attention to the guiding key.

D. Slide insert and chuck together into the housing.

Important:
Align the insert by positioning as shown.

C. Slide the cable with the tool throught the boot.

D. Remove the tool.
Finish the installation by turning the bushing onto the connector.

Attention:
Screw the bushing to the end of the thread.

Finish the installation by turning the bushing onto the connector.


ITX-TOP TOOL:
Find more details on www.neutrik.com/product/itx-top