Attention: speakON® is not to be used as an AC mains or power supply connector!

A. Place the bushing (1) and the chuck (2) over the cable.
   - White chuck (a): 6.0 - 11.0 mm [0.236 - 0.433”]
   - Black chuck (b): 9.5 - 15.0 mm [0.374 - 0.59”]

B. Prepare the cable as shown.
   - Cable O.D.: 6.0 - 15.0 mm [0.236 - 0.59”]
   - Wire size: 4 mm² (AWG 12)

C. Insert the wires into the terminals and fasten the clamping device with a screw driver (POZIDRIV® #1).
   - Max. torque 0.5 Nm (0.37 lb-ft).

D. Slide the chuck (1) onto the insert.
   - Important:
     - (a) Align the chuck by positioning the nose into the recess.
1. Slide the insert and the chuck (1) into the housing (2).

**Important:**
(b) Pay attention to the guiding keyway!

2. Fasten the bushing with a fork wrench 7/8” (SW 22).

**OPTION:**
Use the handtool HTFAC to tighten the bushing.

FINISHED speakON NL4FC