**ASSEMBLY INSTRUCTION**

**NL8FC | speakON® - Lockable Loudspeaker Connector**

**Attention:** speakON is not to be used as an AC mains or power supply connector!

**A.** Place the bushing (1) and the chuck (2) over the cable.

- **Bushing (a) with reducing sleeve (b):**
  - 8.0 - 15.0 mm [0.315" - 0.591"]
  - 15.0 - 20.0 mm [0.591" - 0.787”]

**B.** Prepare the cable as shown.

- **Cable O.D.:** 8.0 - 20.0 mm [0.315" - 0.787”]
- **Wire size:** 4 mm² (AWG 12)

**C.** Insert the wires into the terminals and fasten the clamping device with a screw driver (POZIDRIV® #1).

- **Max. torque 0.5 Nm (0.37 lb-ft).**

**D.** Slide the chuck (1) onto the insert.

- **Important:**
  - (a) Align the chuck by positioning the nose into the recess.
**Assembly Instruction**

**SpeakON NL8FC**

**E** Slide the insert and the chuck (1) into the housing (2).

**Important:**
(b) Pay attention to the guiding keyway!

**F** Fasten the bushing with a fork wrench 1 1/16" (SW 27), max. Torque 3.5 Nm (2.58 lb-ft).

**FINISHED speakON**

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