**Attention:** speakON is not to be used as an AC mains or power supply connector!

**A** Place bushing and chuck over the cable.

If cable O.D.: Less 16 mm please use reducing piece (1).

**B** Prepare cable as shown.

**C** Solder the wire ends to contacts of insert.

**Wiring:**

**D** Slide insert and chuck into housing.

Important: Align the insert by positioning the NEUTRIK to the top of the housing.

**E** Slide the bushing up the cable and tighten it (flat wrench SW 27 mm).

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