**ASSEMBLY INSTRUCTION**

**speakON STX Series | Lockable Loudspeaker Connector**

**4 pole Cable Connector with metal housing**

**IMPORTANT SAFETY INSTRUCTION**

Electrical Rating acc. UL & CSA:
USR: 40A/250V, CNR: 25A/250V

“CAUTION: NOT FOR INTERRUPTING CURRENT”

“ATTENTION: NE PAS UTILISER POUR COUPER LE COURANT”

Attention: speakON is not to be used as an AC mains or power supply connector!

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**Assembly of the Cable Connector**

- **A** Place bushing and chuck over the cable.
- **B** Prepare cable as shown.
- **C** Solder the wire ends to contacts of insert.
- **D** Slide the chuck up the cable and align with the housing.
  - **Important:** Align the chuck by positioning the nose into the smaller recess.
- **E** Slide the bushing up the cable and tighten it (flat wrench SW 22mm).
  - **Important:** Bushing must be screwed onto housing minimum 3 turns thus there is no gap between housing and bushing.

**Wiring:**

**Wiring of the Receptacle and the Female Cable Connector:**

- **A** Prepare cable as shown.
- **B** Insert the wires into the terminals and solder it.

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